

Update WG 11 – Meeting 2018-11-16 Berlin

- **Decision 2018-23 – Establishing a New Working group WG 11**
- **Decision 2018-24 - Appointment of the Convenor of the new Working Group 11 – Dr Rico Emmmler**
- **Decision 2018-25 – work program of the new WG 11**

Transfer of active work to WG 11

To take over from WG 9:

EN 16511 Loose-laid panels –Semi-rigid multilayer modular floor covering (MMF) panels with wear resistant top layer
FprEN 17142 Modular Multilayer floor coverings — Elements with a wood powder based surface layer

To take over from WG 10:

WI00134244 Modular multilayer floating floor covering panels with a mechanical locking system – determination of geometrical characteristics (PG 1)

WI00134245 Modular multilayer floating floor covering panels with a mechanical locking system – determination of locking strength (PG 2)

WI00134246 Modular multilayer floating floor covering panels with a mechanical locking system – determination of dimensional stability – influence of humidity (PG 3)

WI00134247 Modular multilayer floating floor covering panels with a mechanical locking system – determination of dimensional stability – influence of temperature (PG3)

2019-04-04 ERFMI TC JZ

Work programme:

Recommendations for the forthcoming plenary meeting of CEN/TC 134

Recommendation 1: With regard to PWI 00134244 on determination of geometrical characteristics a pressure of 4 kPa should be used for thickness measurement. Mike Minett was asked to prepare a final document for approval at the next meeting in order to ask CEN/TC 134 to initiate a ballot to activate the preliminary work item.

Recommendation 2: With regard PWI 00134247 Determination of dimensional stability – Influence of temperature (PG 3) the latest documents of PG 3 on cyclic tests should be circulated within WG 11 in order to agree on the further proceeding at the next meeting.

Recommendation 3: PWI 00134245 (Determination of locking strength (PG 2)) and PWI 00134246 Determination of dimensional stability – influence of humidity (PG 3) should be postponed until further clarification on the future classification of MMF is available.

Recommendation 4: CEN/TC 134 should take a decision to skip the formal vote and to proceed directly with the publication of EN 16511:2014+A1 taking into account the editorial modifications presented in doc. **N 13**. An alignment taking into account the revision of ISO 24337 should be made in a future revision of EN 16511.

2019-04-04 ERFMI TC JZ

Work programme:**EN ISO 20326**

Plan to transform ISO 20326 into an EN SO standard to replace EN 14085. EN ISO 20326 was published in October 2018.

There have been some technical comments from CEN members during the CEN enquiry which should be addressed by ISO/TC 219/WG 2 for a future revision of ISO 20326 under the Vienna Agreement.

With regard to the future co-operation with ISO/TC 219 regarding MMF a start with an European approach was supported, at least a CEN lead on common projects (one unique standard of EN 16511/ EN ISO 20326) should be the aim.

Technical properties for a differentiation of floorings types

Volker Kettler proposed to establish a classification for MMF based bending properties of the material. Mr. Kettler was asked to prepare a proposal how to determine the flexibility.

Theo Smet showed an updated version of the table for user related characteristics. It was agreed to use this version as the basis for further discussion.

2019-04-04 ERFMI TC JZ

Work programme:**Requirements for underlays for MMF-Floorings**

Gert Bauerfeind of Selit gave a presentation and asked to establish a project group to prepare a proposal on necessary changes in EN 16354 (Underlays for laminate) in order to include also MMF.

Scope of EN 16354 should be extended in order to cover also MMF?
Or requirements related to underlays should be specified in a product standard for MMF?

Mr. Bauerfeind was invited to make a proposal for further consideration at the next meeting.
Mr. Seifert asked to inform also WG 7 of the proposal.

In the meantime draft standards for underlays both MMF and resilient products available

2019-04-04 ERFMI TC JZ